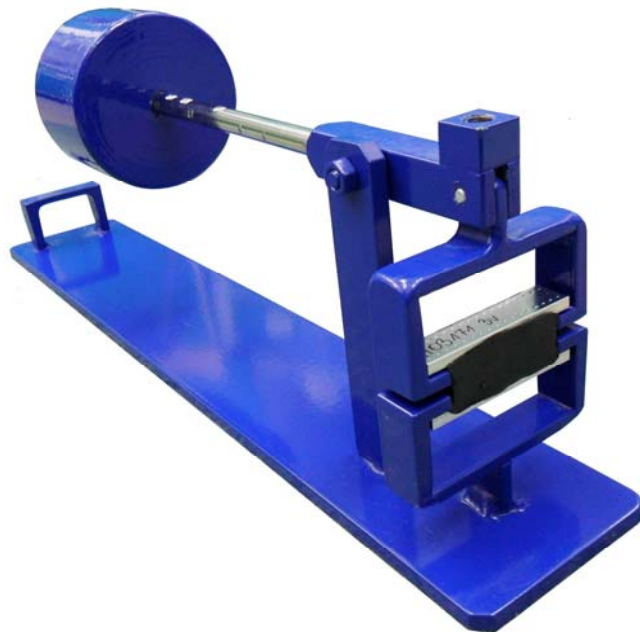




Instruction for use of a tester applied for testing adhesion of polyurethane sealants for distance profiles

1. Prepare four 70-millimetre long and 15.5-millimetre wide pieces of distance profiles. Then, degrease the surface properly by means of paper wetted with isopropyl or acetone.
2. Immobilize the samples in the mould with teflon distance cubes so that the perforated part is on the outside facing.
3. Having mixed the sealant, put it immediately in the mould. Remove the excessive quantity of the sealant from the top of the mould, e.g. with a part of a profile or a rigid cardboard.
4. Leave the samples in the room temperature for 24 hours.
5. After 24 hours put the cured sample in jaws of the tensile tester.
6. The load on the arm of the tensile tester shall be set on the position number "16".



The result of the sealant to aluminium adhesion test is considered to be positive if the sample is not broken before 10 minutes period is over.